



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7703

Job Sheet 188313



Part No: 647.7703

Job Qty: 12 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/8/19

Job Tracking No:

Due Date: 1/21/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A2 IPP REV:A 15.01.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/21/19	0.00	0.00	Start Up Large Fab-1		
110	Packaging	12 pcs		1/21/19	0.00	0.00	Packaging1		
120	Large Fab	12 pcs		1/21/19	0.00	4.74	Large Fab 4		
130	QC	12 pcs		1/21/19	0.00	0.00	QC9		
140	QC	12 pcs		1/21/19	0.00	0.00	QC5		
150	Outsource	12 pcs		1/21/19			GRO002-VC	10	
160	Packaging	12 pcs		1/21/19	0.00	0.00	Packaging2		
170	QC	12 pcs		1/21/19	0.00	0.00	QC5		
180	SprayPaint	12 pcs		1/21/19	0.00	0.69	Spray Paint		
190	QC	12 pcs		1/21/19	0.00	0.00	QC14		
200	Packaging	12 pcs		1/21/19	0.00	0.00	Packaging3-1		
210	QC21-SA	12 Ea		1/21/19	0.00	0.00	QC21		

Part Op 120 - 1- ASSEMBLE AND WELD AS PER DWG ***IMPORTANT DIMENSION IS 8.35" ***
Descriptions: 150 - Issue P/O : 0122257 Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II ****NOTE: limite cad platting on thread to 0.003" or less****
180 - PRIOR TO PRIME MASK THREAD AND PRIME AS PER DWG 138981

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.7712	Strut Tube	12 pcs (1 ea)	90-Start up Operation	20 5132032
647.7713	Strut Thread	12 pcs (1 ea)	90-Start up Operation	127814
647.7714	Strut Tube	12 pcs (1 ea)	90-Start up Operation	5131885



Container No: S143539



Part: 647.7703

Job No: 188313

Serial No/Batch: S143539

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

ations

Required	Inventory	Allocated
12	41	0
12	39	0
12	20	0

ations

not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042227



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO042227
PO Date: 1/10/19
Due Date: 1/17/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181403	647.7702	Strut Assembly Issue P/O _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	-	1/17/19	12 pcs	0 pcs	12 pcs	\$9.75/pcs	\$117.00
2	188313	647.7703	Strut Assembly Issue P/O _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II ****NOTE: limite cad platting on thread to 0.003" or less****	Firmed	-	1/17/19	20 pcs	0 pcs	20 pcs	\$18.50/pcs	\$370.00
Grand Total:										\$487.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/11/19 8:58 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015865-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015865 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Jan-2019		Aman		042227				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	647.7702 Rev.	647.7702 YELLOW CADMIUM IAW QQ-P-416F CLASS 1 TYPE II 0.0005" NOTE- CAD SHOULD NOT BE TOO THICK AROUND THREAD BAKE	CADMIUM CH	12	12	0	0	0
2	647.7703 Rev.	647.7703 01 -CAD YELLOW 0.0005 THICK CAD PLATE IAW QQ-P-416F CLASS I TYPEII CAD PLATE SHOULD NOT BE TOO THICK AROUND TREAD MATERIAL STEEL BAKE LIMITE ON THREAD 0.003 THICK OR LESS	CADMIUM CH	20	20	0	0	0

 DAS
 38
 9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.